GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SA-249 TP304

Standard Specification for Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser Tubes

Group - Ferrous Stainless Steel Alloys

Sub Group - ASME SA-249 TP304 Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser Tubes

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Tubing

Chemical Composition		
Carbon	C %	0.080 max.
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.045 max.
Sulphur	S %	0.030 max.
Silicon	Si %	1.000 max.
Chromium	Cr %	18.000 - 20.000
Nickel	Ni %	8.000 - 11.000
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	515 min.
Yield Strength in Mpa	205 min.
Elongation in %	35 min.
Reduction of Area in %	-
Hardness in BHN	183 max.
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
S30400	UNS	USA	Bars, Wire, Shapes and Forging
683-13 11	ISO	International	Steel
D 3698 STS 304	KS	Korea	Plate, Sheet and Strip
G 4312 SUS 304	JIS	Japan	Plate and Sheet
A 213 TP304	ASTM	USA	Steel and Tubing
A 269 TP304	ASTM	USA	Steel and Tubing
A 493 Type 304	ASTM	USA	Wire, Wire Rods and Forging

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.